

CHAMÄLEON GMBH

FON 0049 (0) 6221 - 520 440 FAX 0049 (0) 6221 - 520 449

RUDOLF-DIESEL-STRASSE 8A 69115 HEIDELBERG GERMANY

MAIL INFO@CHAMAELEON-PRODUKTION.DE WEB WWW.CHAMAELEON-PRODUKTION.DE

Revision date: 06.02.2025

#### **TECHNICAL DATA SHEET**

# **2K AEROSOL CLEAR COAT PREMIUM**

Article number: 11012

Colour: transparent

Intended use: Car refinishing product/ Clear coat

General characteristics: Extremely scratch resistant 2K clear coat which provides high gloss and is resistant to fuel, UV-

radiation and weather influences.

real 2K quality for highest durability

quick drying timeexcellent flow

particularly suitable for spot repairs

easy to polish

200 ml can helps to avoid leftover

#### TECHNICAL CHARACTERISTICS

Base: acrylic Smell: solvent

Consumption: approx. 0.3 - 0.4 m<sup>2</sup> (200 ml)

**DFT**: 50 µm

Temperature resistant: up to 120°C

Pot life at 20 °C: 24 h

#### Substrate pre-treatment:

The substrate must be clean, dry, free from dust and grease.

Base coatings can be re-coated with 2K Aerosol Clear Coat Premium after drying for 30 min.

#### APPLICATION PROCESS

Before use, carefully read and observe the warning texts on the label!



CHAMÄLEON GMBH RUDOLF-DIESEL-STRASSE 8A 69115 HEIDELBERG

GERMANY

FON 0049 (0) 6221 - 520 440 FAX 0049 (0) 6221 - 520 449

MAIL INFO@CHAMAELEON-PRODUKTION.DE WEB WWW.CHAMAELEON-PRODUKTION.DE

#### Processing conditions:

Please only use in an adequate ventilated environment with an ample supply of fresh air. Processing temperature should be from +12 °C to +25 °C and max. air humidity should not exceed 80%.

## Mixing the components with hardener:

The hardener is inside a separate inner cartridge in the can To mix the hardener, follow the instructions:



1. Remove the protective plastic cap



Take out the metal ring and insert through the metal pin, pull the ring until it can't go any further



 Rotate the ring 360° to open the inner cartridge, releasing the hardener



4. Shake the can vigorously for 3 min to mix the components

### Processing tips:

- Beforehand, mask the parts that shouldn't be painted
- Degrease the surface
- Wear a respirator (type A2/P3 is recommended)
- The aerosol should have room temperature. NOTE: high air humidity can cause loss of gloss.
- Before use, shake the aerosol for 3 min and spray a sample
- Apply 2K Aerosol Clear Coat Premium in 2 3 full spray passes
- Distance to the surface should be 15 20 cm
- Keep a flash off time 2 min between each spray pass
- Clean the valve after use (turn aerosol upside down and press the nozzle for approximately 5 sec)

Drying	Dust free	Set to touch	Completely dry
Object temperature 20 °C	5 min	5 h	7 h
Object temperature 60 °C			45 min
IR-Drying			30 min

<sup>\*</sup>The temperature of the object should not be more than 60 - 70 °C

The drying time depends on the ambient temperature, the humidity of the air and the thickness of the lacquer applied.

## **VOC** regulation:

EU limit value: Category B/e 840 g/l This product contains max 660.2 g/l VOC

#### Shelf life:

36 months, if stored in tightly closed original container

BANK: HEIDELBERGER VOLKSBANK EG IBAN: DE78 6729 0000 0042 8627 03 BIC: GENODE61HD



CHAMÄLEON GMBH RUDOLF-DIESEL-STRASSE 8A 69115 HEIDELBERG GERMANY

FON 0049 (0) 6221 - 520 440
FAX 0049 (0) 6221 - 520 449
MAIL INFO@CHAMAELEON-PRODUKTION.DE
WEB WWW.CHAMAELEON-PRODUKTION.DE

**CHAMALEON** 

This release replaces all eventually earlier issued versions.

For additional information, not contained in this Technical Data Sheet, please contact the supplier under: e-mail: info@chamaeleon-produktion.de For safety information, please refer to the corresponding Safety Data Sheet.